

UÜ Stinsenman

Company presentation brochure

Professional welding - installation services



Content

1. General Information.....	3
2. Our team.....	4
3. Types of welding – Certificates.....	5
4. Main Assets.....	6
5. Miljö & Quality.....	6
6. If insurance.....	6
REFERENCES.....	7
APPENDIX.....	8
CONTACT.....	9

1 General Information

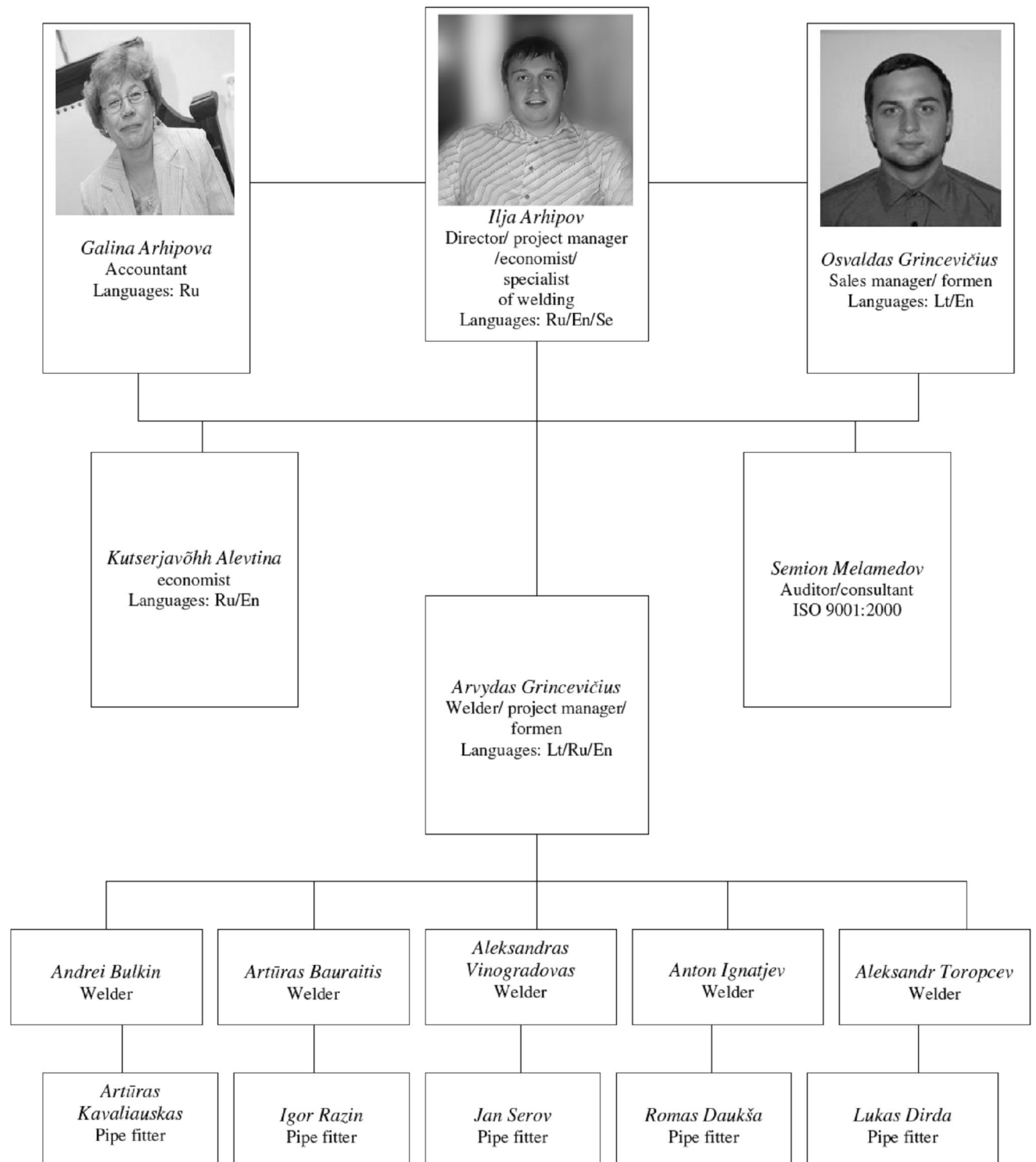
Stinsenman is the Estonian – Norwegian firm that has six years of working experience in installation and welding of main pipelines of big and small diameters as well as other technological systems related with pipelines.

Stinsenman is the team of professional administrative apparatus and working personnel, as certificated welders and pipe fitters.

All our working personnel have experience in installation of various types of gas mains, district heating and cooling pipelines. Also we can offer the service of extra works such as set up of the boiler room, replacement of valves and repair of pipeline.

We are responsible and accurate as the main contractor and fulfill our promises hardworking as subcontractor. Our accounting managers are ready to consider and count the cost of your project. For every client we can suggest different working conditions and contract settings.

2 Our team



3 Types of welding – Certificates

Types of welding that we can offer: 311, 111, 141, 136 quality level B according to the DS/EN ISO 5817 standard DS/EN 5817

While working with gas pipelines we always keep intention to time and looking for the best solutions to work faster with a better quality results.

One of the ways is to work with cellulosic electrodes for root, hot and fill pass: Welding position PG. We are working with cellulosic FOX E6010G made by Böler and Pipeliner 6P+ and made by Lincoln for root and Pipeliner 8P+ for fill pass. Working in fields is very important that electrodes have excellent resistance to porosity.

Another way is to do bigger welding job in MIG 136 and MAG 135 STT for root welding. We are working by combining MAG 135 STT (welding position PG for root and 111 for fill and cap welding. Good result is the excellent weld inside. Also, we have experience to weld fill and cap pass with the basic electrodes Lincoln LHD 80. Welding position PG also doing welding faster. We can do fill and cap welding using welding methods MIG 136.

Working in oil industry we use TIG 141 welding full or combine TIG 141 for root, and MMA 111 for fill and cap passes.

We are keeping collaboration with Lincoln electric company in Poland for new information and training of new methods, and taking part in seminars' for pipeline welding.

While working on Gas pipelines in Lithuania there all welding have been tested by x – rays 100%.

Our working team certificates could be found on the web-page:

<http://www.pipeweld.ee/en/certificates>

4 Main Assets

All the following transport and equipment are owed by UÜ Stinsenman. No any leasing neither credit.

From 2008 Stinsenman has three new TOYOTA HIACE cars (2008).

Also, the main assets are welding machines:

- Kemppi Master MLS 2500, 4 pcs, 2007year
- Fronius TransPocket 1100, 1pcs, 2005year
- Fronius TransPocket 2500, 2 pcs, 2008year
- Fronius Mma, Tig, TransPocket 2500, 2 pcs, 2008year
- Kemppi Master MLS 2500, 4 pcs, 2008year

- Gas welding machines AGA, 4 pcs, 2006year
- Genset MPM 8/300 S-R, 2 pcs, 2003year
- Small generator 220/380, 2 pcs, 2006year

Also, Stinsenman has the workshop place of 200sq.meters and stock place, both are located in Estonia.

5 Miljö & Quality

In summer 2008 our firm received the quality certificate **ISO 9001.2000**

The company has own auditor and ISO consultant Semion Melamedov that controls all the company activities. Moreover we have full knowledge of the ecological management ISO 14001. (For certificate see. Appendix 1)

6 If insurance

All our work is supported by IF Insurance for (500 000euro)

Contact Kerli Kulammae for more information

Email.: Kerli.Kullamae@if.ee

Telefon: +372 337 2810

Mobiiltelefon: +372 5664 5512

Faks: 337 2812

Moreover, the guarantee of the work is our professional, experienced, qualified colleagues, who proved themselves for the latter several years in this branch.

REFERENCES

1. Fortum Värme, Riddarfjärden Stockholm 2006- 2007 DN800 2,2km under vaten.

Roll i projektet: Montering och svetsning av alla svets skarv.

Entreprenadform: underentreprenad.

Beställare: AB Bertils Rörteknik.

Tel: 0046 70 - 5189002 Pär Blomkvist

2. DN 800 Stockholm 2007 ca 1000m

Roll i projektet: Montering och svetsning av alla svets skarv.

Entreprenadform: underentreprenad

Beställare: Södertorns Fjernvärme AB.

Tel: +46-70-87-11-232 Lennart Ståhl

3. DN 150 kyla Stockholm 2007 ca 2km

Roll i projektet: Montering och svetsning av alla svets skarv.

Entreprenadform: underentreprenad.

Beställare: Södertorns Fjernvärme AB.

Tel: +46-8-52273527 Tomas Karlsson

4. DN 300 GAS LEDNING I TUNNEL. STOCHOLM 2008

Roll i projektet: Montering och svetsning av alla svets skarv.

Entreprenadform: underentreprenad.

Beställare: Fortum Power And Heat AB.

Tel: Goran Sternhoff +46 76 850 94 15

5. DN 600 KYLA I KISTA STOCKHOLM 2008. CA 2000m.

Roll i projektet: Montering och svetsning av alla svets skarv.

Entreprenadform: delentreprenad.

Beställare: Fortum värme AB.

Tel: 0046-867-18-074 mob 0046-76-10-89-710 Joran Shelander

6. DN 150. BROMMA, STOCKHOLM 2008. ca 1500m

Roll i projektet: Montering och svetsning av alla svets skarv.

Entreprenadform: underentreprenad.

Beställare: PPP SVETS AB.

Tel: 0046 709722043 Pentti Petäjistö.

APPENDIX 1 ISO 9001:2000 Certificate

BUREAU VERITAS
Certification



Certifikat

Utfärdat till

UÜ STINSENMAN

Tskalovi 9-5, 40232 Sillamäe, Estland

Bureau Veritas Certification intygar härmed att Ledningssystemet hos ovan nämnda företag har undergått granskning och befunnits vara i överensstämmelse med kraven i ledningssystemstandarden nedan

STANDARD

ISO 9001:2000

GILTIGHETSOMRÅDE

ALLMÄN ENTREPRENAD OCH SUB-ENTREPRENAD AV KONSTRUKTIONSARBETE.

Ursprunglig datum: 02 Juli, 2008

Under förutsättning att Ledningssystemets fortsatta funktion bekrävas av tillfredsställande, är detta certifikat giltigt till: 26 Juni, 2011

För att kontrollera detta certifikats giltighet vänligen ring (+372 6676610)

Ytterligare förtylligande rörande certifikatets giltighetsområde och tillämpningen av ledningssystemets krav kan erhållas genom att kontakta företaget.

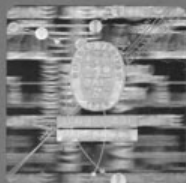
Datum: 04 Juli, 2008

Certifikat Nummer: 228319A



008

VERKSTÄLLANDE KONTOR: Bureau Veritas Eesti OÜ, Tartu mnt 24-24B, 10115 Tallinn, Estland
UTFÄRDANDE KONTOR: Bureau Veritas Certification Denmark A/S, Oldenborggade 1B, 7000 Frederica, Danmark



CONTACT

UÜ Stinsenman

Address:

Tskalovi 9-5,

40 232 Sillamae , Estonia

E-mail: info@pipeweld.ee

Web: www.pipeweld.ee

Org.nr:993 810 266 Norway

Org.nr:11089090 Estonia

VAT nr:EE101017620

Ilja Arhipov

Estonia: +372 555 11 401

Sweden:+46 70 48 94 184

Arvydas Grincevičius

Lithuania: +370 682 622 06

Norway:+479 986 78 51